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Machine Tool for drilling • Drill press – Upright drill – Bench drill – Radial drill – Gang drill - 2-6 drills together – NC drill • Vice, jig and fixture. 11. 3. Milling • Milling – A machine operation in which a work part is fed past a rotating cylindrical tool with multiple

edges. (milling machine)

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Methods Machine Tools - Precision

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Tool, Inc. Running the line below will rapid to the R plane, drill to the Z depth and return to the starting height of Z+1.00 when the cycle is finished. example: G98 G81 X## Y## Z-.875 R.100 F## G99 = Retract the tool to the R plane when the drilling cycle is

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